**CLIENT:** Smith's Food Group

LOCATION: Tingalpa, QLD

SERVICE: Waste Water re-use

CAPACITY: 1.3ML/d

## **ISSUES:**

Limited Space, variable loads, odour sensitivities due to close neighbours

SOLUTIONS: DAF and BIOPAQ<sup>®</sup>IC

## **BENEFITS:**

Substantial decrease in Trade Waste, Potable water savings by using purified treated water

## PRODUCT:

BIOPAQ<sup>®</sup>IC Trojan<sup>®</sup> UV

COMPLETION DATE: July 2011

**CONTACT:** David Leinster

## Smith's Wastewater Treatment Plant

The Smith's Food Group contracted Aquatec Maxcon to design and construct a 1.3ML/d wastewater reuse plant on their production site at Tingalpa, QLD.

The plant had an existing screen and oil & gas trap and a heavily overloaded MBBR. To alleviate the plant loading, a DAF and a BIOPAQ<sup>®</sup>IC were added as well as Ultra Filtration and Reverse Osmosis membranes, Ultra Violet and Chlorine Dosing to bring the water up to better than potable water standard for non-direct food contact reuse in the factory. The UF and RO were designed and built by Aquatec Maxcon

Equipment:

- Balance Tank
- Primary DAF
- Pre-acid Tank
- Mix Tank
- Anaerobic Reactor (BIOPAC<sup>®</sup> IC)
- Odour Treatment
- MF + RO
- Treated Water Tank
- UV





enquiries@aquatecmaxcon.com.au 07 3813 7100

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